

SALIT

Date: Tuesday, 03/03/2009 3:07:56 PM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STATIONARY HANDLE ADJUSTMENT FITTING
Job Number	: 46246 -2	Part Number	: PB6743001289
Estimate Number	: 13519	Drawing Number	: B6743001 PAGE37
P.O. Number	:	Project Number	: N/A
This Issue	: 03/03/2009 S.O. No. :	Drawing Revision	: B1
Prsht Rev.	: NC	Material	:
First Issue	: 1/1 Type : MACHINED PARTS	Due Date	: 10/03/2009
Previous Run	: 41375	Qty:	1 Um: Each
Written By	:		
Checked & Approved By	: <u>CMF 09-03-03</u>		
Comment	: Est Rev:A 08-07-24 new issue DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R1625	6061T6 ROUND BAR 1.625
	Comment: Qty.: 0.2187 f(s)/Unit Total: 2.1872 f(s) + 5" inches scrap (ends) 6061T6 ROUND BAR 1.625 Batch: <u>M109920</u> <u>09/03/04</u> <u>7 pcs</u>	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
	Comment: 1-TURN AS PER FOLIO FA769 & DWG PB67-43001 FOLIO REV: <u>AA</u> DWG REV: <u>B1</u> 2-DEBURR AS REQUIRED <u>09/03/04</u> <u>7 pcs</u>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>09/03/04</u> <u>7 pcs</u>	
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK <u>09/03/04</u> <u>7</u>	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST. Blade fold</u> <u>CMF 09-03-04</u> <u>CMF 09-03-04</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: STATIONARY HANDLE ADJUSTMENT FITTING

Job Number: 46246

Part Number: PB6743001289

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/05
MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
04-03-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

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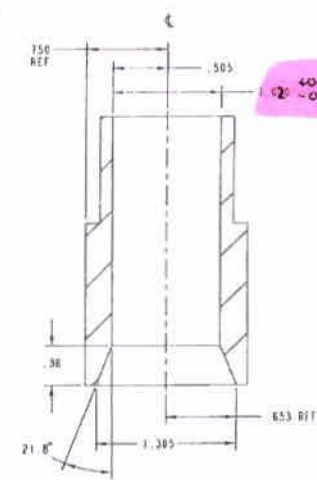
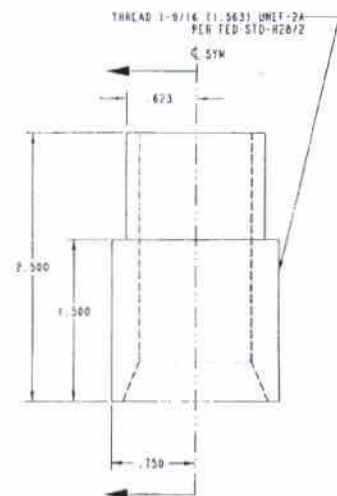
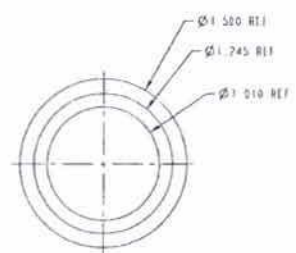
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NOTE: Date & initial all entries

RELEASED
6-1-20



46246-2



60.00
1.25
0.006

① -289 STATIONARY HANDLE ADJUSTMENT FITTING
JCM

MATL: 6061-T6, 00-A-200/B
SCALE: 2.000

① -285 UPPER TUBE, BLADE POSITIONER
MATL: 1.50 OD X 1.125 WALL, 6061-T6, WW-T-70016
SCALE: 0.250

① -295 EXTENSION TUBE, BLADE POSITIONER
MATL: 1.00 OD X 0.065 WALL, 6061-T6, WW-T-70016
SCALE: 0.250

PREMIER AVIATION, INC.
3800 Aviation Parkway, Grand Prairie, Texas 75052
DJSUV8 B67-43001
BLVD 31 W 45

ORIGINAL

W/O:		WORK ORDER CHANGES						
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